Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by UK REACH Regulation SI 2019/758

SAFETY DATA SHEET

Chemtronics[®]

Circuitworks® No Clean Flux Dispensing Pen (UK - Great Britain)

SECTION 1: Identification of the substance/mixture and of the company/ undertaking

1.1 Product identifier	
Product name	: Circuitworks® No Clean Flux Dispensing Pen (UK - Great Britain)
Product code	: CW8100, CW8100BLK
Product description	: Fluxing agents soldering
Product type	: Liquid.
Other means of identification	: Fluxing agents soldering Industrial/Professional use UFI: WPA8-0FM-D00U-VAV2

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses	
Fluxing agents	
Licos advisod against	

Uses advised against Not applicable.

1.3 Details of the supplier of the safety data sheet

Manufacturer Chemtronics 8125 Cobb Center Drive Kennesaw, GA 30152 Tel. 770-424-4888 or toll free 800-645-5244

Distributor

Importer ITW Contamination Control BV Saffierlaan 5 VZ-2132 Hoofddorp The Netherlands

Email: info@itw-cc.com

Tel: +31 88 1307 400 FAX: +31 88 1307 499 Website: www.Chemtronicseu.com

e-mail address of person responsible for this SDS : Importer/Only Representative Bay 150 Shannon Industrial Estate Shannon County Clare Ireland V14 DF82 +353 61 771 500 customerservice.shannon@itwpp.com

National contact

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Circuitworks® No Clean Flux Dispensing Pen (UK - Great Britain)

SECTION 1: Identification of the substance/mixture and of the company/ undertaking

ITW Contamination Control BV Saffierlaan 5 VZ-2132 Hoofddorp The Netherlands

Email: info@itw-cc.com

Tel: +31 88 1307 400 FAX: +31 88 1307 499 Website: www.Chemtronicseu.com

1.4 Emergency telephone number

National advisory body/Po	ison Centre
Telephone number	: EMERGENCY HEALTH INFORMATION: United Kingdom (England or Wales) 0845 46 47 or Scotland 08454 24 24 24 (UK only)
<u>Supplier</u>	
Telephone number	: Chemtronics Product Information: 800-TECH-401 (800-832-4401) Chemtronics Customer Service: 800-645-5244
Hours of operation	: 8:00 AM to 5:00 PM
Information limitations	: EMERGENCY HEALTH INFORMATION: EMERGENCY SPILL INFORMATION: Transport information

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mixture

Classification according to UK CLP/GHS

Flam. Liq. 2, H225 Eye Irrit. 2, H319 Skin Sens. 1, H317 STOT SE 3, H336

The product is classified as hazardous according to UK CLP Regulation SI 2019/720 as amended.

Ingredients of unknown
toxicity: 10 percent of the mixture consists of component(s) of unknown acute dermal toxicity
81 percent of the mixture consists of component(s) of unknown acute inhalation
toxicityIngredients of unknown: Contains 3% of components with unknown hazards to the aquatic environment

Ingredients of unknown ecotoxicity

See Section 16 for the full text of the H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

Hazard pictograms



Signal word Hazard statements	:	Danger Highly flammable liquid and vapour. May cause an allergic skin reaction. Causes serious eye irritation. May cause drowsiness or dizziness.
Precautionary statements		
Prevention	:	Wear protective gloves. Wear eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Avoid breathing vapour.

SECTION 2: Hazards identification

SECTION 2. Hazards		
Response	:	IF INHALED: Call a POISON CENTER or doctor if you feel unwell. Take off contaminated clothing and wash it before reuse. IF ON SKIN: Wash with plenty of water. If skin irritation or rash occurs: Get medical advice or attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice or attention.
Storage	1	Store in a well-ventilated place. Keep container tightly closed.
Disposal	1	Dispose of contents and container in accordance with all local, regional, national and international regulations.
Supplemental label elements	:	FOR INDUSTRIAL USE ONLY For professional use only. UK: Caution: exposure to fumes from this material may cause certain sensitive individuals to develop eczema and/or occupational asthma. May cause sensitization by inhalation and skin contact. Sensitized persons may subsequently show asthmatic symptoms when exposed to atmospheric concentrations well below the OEL.
Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles	:	Not applicable.
Special packaging requirem	ien	t <u>s</u>
Containers to be fitted with child-resistant fastenings	:	Not applicable.
Tactile warning of danger	1	Not applicable.
2.3 Other hazards		
Product meets the criteria for PBT or vPvB according to Regulation (EC) No. 1907/2006, Annex XIII	:	This mixture does not contain any substances that are assessed to be a PBT or a vPvB.
Other hazards which do not result in classification	:	None known.

SECTION 3: Composition/information on ingredients

Product/ingredient name	Identifiers	%	Classification	Туре
propan-2-ol	EC: 200-661-7 CAS: 67-63-0 Index: 603-117-00-0	≥50 - ≤75	Flam. Liq. 2, H225 Eye Irrit. 2, H319 STOT SE 3, H336	[1] [2]
rosin	EC: 232-475-7 CAS: 8050-09-7 Index: 650-015-00-7	≥10 - ≤19	Skin Sens. 1, H317 Aquatic Chronic 4, H413	[1] [2]
adipic acid	EC: 204-673-3 CAS: 124-04-9 Index: 607-144-00-9	≤5	Eye Irrit. 2, H319 Aquatic Chronic 3, H412	[1]
dimethyl glutarate	EC: 214-277-2 CAS: 1119-40-0	≤5	Eye Irrit. 2, H319	[1]
			See Section 16 for the full text of the H statements declared above.	

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section. <u>Type</u>

SECTION 3: Composition/information on ingredients

[1] Substance classified with a health or environmental hazard

[2] Substance with a workplace exposure limit

Occupational exposure limits, if available, are listed in Section 8.

SECTION 4: First aid measures .

4.1 Description of first aid r	neasures
Eye contact	 Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.
Inhalation	: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If necessary, call a poison center or physician. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
Skin contact	: Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.
Ingestion	: Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention. If necessary, call a poison center or physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

Over-exposure signs/symptoms

Eye contact	: Adverse symptoms may include the following: pain or irritation watering redness
Inhalation	: Adverse symptoms may include the following: asthma wheezing and breathing difficulties May cause sensitisation by inhalation. nausea or vomiting headache drowsiness/fatigue dizziness/vertigo unconsciousness
Skin contact	: Adverse symptoms may include the following: irritation redness sensitiser May cause allergic reactions in certain individuals.
Ingestion	: Adverse symptoms may include the following: Ingestion Seek medical attention.

4.3 Indication of any immediate medical attention and special treatment needed

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	SECTION	4: First aid	measures
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SECTION 4: First aid	d measures
Notes to physician	: Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
Specific treatments	: No specific treatment.
SECTION 5: Firefigh	ting measures
5.1 Extinguishing media	
Suitable extinguishing media	: Use dry chemical, CO ₂ , water spray (fog) or foam.
Unsuitable extinguishing media	: Do not use water jet.
5.2 Special hazards arising f	rom the substance or mixture
Hazards from the substance or mixture	: Highly flammable liquid and vapour. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion.
Hazardous combustion products	: Decomposition products may include the following materials: carbon dioxide carbon monoxide
5.3 Advice for firefighters	
Special protective actions for fire-fighters	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water

spray to keep fire-exposed containers cool. **Special protective** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. equipment for fire-fighters

SECTION 6: Accidental release measures

6.1 Personal precautions, pro	teo	ctive equipment and emergency procedures
For non-emergency personnel	•	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	:	If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
6.2 Environmental precautions	:	Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
6.3 Methods and material for o	co	ntainment and cleaning up
Small spill	:	Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	:	Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product. Note: see Section 1 for

SECTION 6: Accidental release measures

emergency contact information and Section 13 for waste disposal.

6.4 Reference to other	: See Section 1 for emergency contact information.
sections	See Section 8 for information on appropriate personal protective equipment.
	See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

Protective measures	: Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapour or mist. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
Advice on general occupational hygiene	: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

7.2 Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidising materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Seveso Directive - Reporting thresholds

Danger criteria		
Category	Notification and MAPP threshold	Safety report threshold
P5c	5000 tonne	50000 tonne

7.3 Specific end use(s)

Recommendations Industrial sector specific solutions : Not available.

specific : Not available.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

Circuitworks® No Clean Flux Dispensing Pen (UK - Great Britain)

SECTION 8: Exposure controls/personal protection

Product/ingredient name	Exposure limit values
propan-2-ol	EH40/2005 WELs (United Kingdom (UK), 1/2020).
	STEL: 1250 mg/m ³ 15 minutes.
	STEL: 500 ppm 15 minutes.
	TWA: 999 mg/m ³ 8 hours.
	TWA: 400 ppm 8 hours.
rosin	EH40/2005 WELs (United Kingdom (UK), 1/2020). Inhalation
	sensitiser.
	STEL: 0.15 mg/m³ 15 minutes. Form: Fume
	TWA: 0.05 mg/m ³ 8 hours. Form: Fume

Biological exposure indices

No exposure indices known.

Recommended monitoring procedures: Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

DNELs/DMELs

Product/ingredient name	Туре	Exposure	Value	Population	Effects
propan-2-ol	DNEL	Long term Oral	26 mg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	89 mg/m³	General population	Systemic
	DNEL	Long term Dermal	319 mg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	500 mg/m ³	Workers	Systemic
	DNEL	Long term Dermal	888 mg/kg bw/day	Workers	Systemic
osin	DNEL	Long term Oral	10 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	10 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	17 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	35 mg/m ³	General population	Systemic
	DNEL	Long term Inhalation	117 mg/m³	Workers	Systemic
adipic acid	DNEL	Short term Inhalation	5 mg/m³	Workers	Local
	DNEL	Long term Inhalation	5 mg/m³	Workers	Local
	DNEL	Short term Oral	19 mg/kg bw/day	General population	Systemic
	DNEL	Long term Oral	19 mg/kg bw/day	General population	Systemic
	DNEL	Short term Dermal	19 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	19 mg/kg bw/day	General population	Systemic
	DNEL	Short term Dermal	38 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Dermal	38 mg/kg bw/day	Workers	Systemic
	DNEL	Short term Inhalation	65 mg/m ³	General population	Systemic
	DNEL	Long term Inhalation	65 mg/m³	General population	Systemic
	DNEL	Short term Inhalation	264 mg/m ³	Workers	Systemic
	DNEL	Long term Inhalation	264 mg/m ³	Workers	Systemic

SECTION 8: Exposure controls/personal protection

3	SECTION 6. Exposure controls/personal protection					
	dimethyl glutarate	DNEL	Long term	5 mg/m³	General	Local
			Inhalation		population	
		DNEL	Long term Inhalation	8.3 mg/m ³	Workers	Local

Ρ	Ν	Е	С	s

No PNECs available

8.2 Exposure controls	
Appropriate engineering controls	: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapour or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.
Individual protection meas	<u>ures</u>
Hygiene measures	: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection	: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.
Skin protection	
Hand protection	: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
Body protection	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.
Other skin protection	 Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	: Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.
Environmental exposure controls	: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

9.1 Information on basic physical and chemical properties

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SECTION 9: Physical and chemical properties

Odour threshold		Not ava	ilable				
Melting point/freezing point	- C.	Not avai					
Initial boiling point and boiling range	1	82°C (1	79.0 F)				
Flammability (solid, gas)	:	: Highly flammable in the presence of the following materials or conditions: open flames, sparks and static discharge.					
Upper/lower flammability or explosive limits	:	Not ava	ilable.				
Flash point	:	Closed	cup: 12°C (53	.6°F) [Tagliabue]			
Auto-ignition temperature	1						
Ingredient name			°C	°F	Method		
adipic acid			>400	>752	EU A.16		
propan-2-ol			456	852.8			
Decomposition temperature	:	Not ava	ilable.				
рН	:	Not app	licable.				
Viscosity	:	Not ava	ilable.				
Solubility in water	:	Not ava	ilable.				
Partition coefficient: n-octanol/ water	:	Not app	licable.				
Vapour pressure	:	4.9 kPa	(37 mm Hg)				
Evaporation rate	:	>1 (buty	/l acetate = 1)				
Relative density	:	0.83					
Vapour density	:	<1 [Air =	= 1]				
Explosive properties	:	Not ava	ilable.				
Oxidising properties	:	Not ava	ilable.				
Particle characteristics							
Median particle size	1	Not app	licable.				

SECTION 10: Stability and reactivity

10.1 Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
10.2 Chemical stability	: The product is stable.
10.3 Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
10.4 Conditions to avoid	: Avoid all possible sources of ignition (spark or flame). Do not pressurise, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition.
10.5 Incompatible materials	: Reactive or incompatible with the following materials: oxidising materials
10.6 Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
propan-2-ol	LD50 Dermal	Rabbit	12800 mg/kg	-
	LD50 Oral	Rat	5000 mg/kg	-
rosin	LD50 Oral	Rat	7600 mg/kg	-
adipic acid	LD50 Dermal	Rabbit	>7940 mg/kg	-
	LD50 Oral	Rat	5050 mg/kg	-
dimethyl glutarate	LD50 Dermal	Rabbit	>5000 mg/kg	-
	LD50 Oral	Rat	>5000 mg/kg	-

Conclusion/Summary : Not available.

Acute toxicity estimates

Product/ingredient name	Oral (mg/ kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapours) (mg/l)	Inhalation (dusts and mists) (mg/l)
propan-2-ol	5000	12800	N/A	N/A	N/A
rosin adipic acid	7600 5050	N/A N/A	N/A N/A	N/A N/A	N/A N/A

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
propan-2-ol	Eyes - Moderate irritant	Rabbit	-	10 mg	-
	Eyes - Moderate irritant	Rabbit	-	24 hours 100	-
				mg	
	Eyes - Severe irritant	Rabbit	-	100 mg	-
	Skin - Mild irritant	Rabbit	-	500 mg	-
adipic acid	Eyes - Mild irritant	Rabbit	-	10 mg	-
	Eyes - Moderate irritant	Rabbit	-	24 hours 20	-
				mg	
	Skin - Mild irritant	Rabbit	-	0.25 g	-
dimethyl glutarate	Eyes - Moderate irritant	Rabbit	-	0.1 MI	-
Conclusion/Summary	: Not available.				
Sensitisation					
Conclusion/Summary	: Not available.				
Mutagenicity					
Conclusion/Summary	: Not available.				
Carcinogenicity					
Conclusion/Summary	: Not available.				
Reproductive toxicity					
Conclusion/Summary	: Not available.				
_					

Teratogenicity Conclusion/Summary

: Not available. Specific target organ toxicity (single exposure)

Product/ingredient name	Category	Route of exposure	Target organs
propan-2-ol	Category 3	-	Narcotic effects

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

Circuitworks® No Clean Flux Dispensing Pen (UK - Great Britain)

SECTION 11: Toxicological information

SECTION 11: TOXICO	
Information on likely routes of exposure	: Not available.
Potential acute health effect	t <u>s</u>
Eye contact	: Causes serious eye irritation.
Inhalation	: Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness. May cause sensitisation by inhalation.
Skin contact	: May cause an allergic skin reaction.
Ingestion	: Can cause central nervous system (CNS) depression.
Symptoms related to the ph	vsical, chemical and toxicological characteristics
Eye contact	: Adverse symptoms may include the following:
	pain or irritation watering redness
Inhalation	: Adverse symptoms may include the following:
	asthma wheezing and breathing difficulties
	May cause sensitisation by inhalation.
	nausea or vomiting
	headache drowsiness/fatigue
	dizziness/vertigo
	unconsciousness
Skin contact	: Adverse symptoms may include the following:
	irritation redness
	sensitiser May cause allergic reactions in certain individuals.
Ingestion	: Adverse symptoms may include the following:
	Ingestion Seek medical attention.
Delayed and immediate effe	cts as well as chronic effects from short and long-term exposure
Short term exposure	
Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
Long term exposure	
Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
Potential chronic health ef	fects
Not available.	
Conclusion/Summary	: Not available.
General	: Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Carcinogenicity	: No known significant effects or critical hazards.
Mutagenicity	: No known significant effects or critical hazards.
Reproductive toxicity	: No known significant effects or critical hazards.
Other information	: UK: Caution: exposure to fumes from this material may cause certain sensitive individuals to develop eczema and/or occupational asthma. May cause sensitization by inhalation and skin contact. Sensitized persons may subsequently show asthmatic symptoms when exposed to atmospheric concentrations well below the OEL.

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SECTION 12: Ecological information

12.1 Toxicity

Product/ingredient name	Result	Species	Exposure
propan-2-ol	Acute EC50 7550 mg/l Fresh water	Daphnia - Water flea - Daphnia magna - Neonate	48 hours
	Acute LC50 1400000 µg/l Marine water	Crustaceans - Common shrimp, sand shrimp - Crangon crangon	48 hours
	Acute LC50 4200 mg/l Fresh water	Fish - Harlequinfish, red rasbora - Rasbora heteromorpha	96 hours
adipic acid	Acute LC50 97000 μg/l Fresh water	Fish - Fathead minnow - Pimephales promelas - Juvenile (Fledgling, Hatchling, Weanling)	96 hours

Conclusion/Summary : Not available.

12.2 Persistence and degradability

Conclusion/Summary : Not available.

12.3 Bioaccumulative potential

1

Product/ingredient name	LogPow	BCF	Potential
propan-2-ol	0.05	-	low
rosin	1.9 to 7.7	-	high
adipic acid	0.093	3.162	low
dimethyl glutarate	0.49	-	low

12.4 Mobility in soil	
Soil/water partition coefficient (Koc)	: Not available.
Mobility	: Not available.

12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

12.6 Other adverse effects : No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product	
Methods of disposal	: The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.
Hazardous waste	: The classification of the product may meet the criteria for a hazardous waste.
Packaging	
Methods of disposal	 The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

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SECTION 13: Disposal considerations

Special precautions

: This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapour from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

	ADR/RID	ADN	IMDG	IATA
14.1 UN number	UN1263	UN1263	UN1263	UN1263
14.2 UN proper shipping name	PAINT	PAINT	PAINT	PAINT
14.3 Transport hazard class(es)	3	3	3	3
14.4 Packing group	-	-	-	II
14.5 Environmental hazards	No.	No.	No.	No.
Additional informati		<u>y limitation</u> Passenger	and Cargo Aircraft: 1 L.	

14.7 Transport in bulk : Not available.

according to IMO instruments

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture <u>UK (GB)/REACH</u>

Annex XIV - List of substances subject to authorisation

Annex XIV

None of the components are listed.

Substances of very high concern

None of the components are listed.

Ozone depleting substances

Not listed.

Prior Informed Consent (PIC)

Not listed.

Persistent Organic Pollutants Not listed.

Circuitworks® No Clean Flux Dispensing Pen (UK - Great Britain) SECTION 15: Regulatory information **Annex XVII - Restrictions** : Not applicable. on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles Seveso Directive This product is controlled under the Seveso Directive. Danger criteria Category P5c **EU regulations Industrial emissions** : Not listed (integrated pollution prevention and control) -Air **Industrial emissions** : Not listed (integrated pollution prevention and control) -Water International regulations Chemical Weapon Convention List Schedules I, II & III Chemicals Not listed. **Montreal Protocol** Not listed. Stockholm Convention on Persistent Organic Pollutants Not listed. Rotterdam Convention on Prior Informed Consent (PIC) Not listed. **UNECE Aarhus Protocol on POPs and Heavy Metals** Not listed. **Inventory list** Australia : All components are listed or exempted. Canada : All components are listed or exempted. China : All components are listed or exempted. **Eurasian Economic Union** : Russian Federation inventory: Not determined. : Japan inventory (CSCL): All components are listed or exempted. Japan Japan inventory (ISHL): Not determined. **New Zealand** : All components are listed or exempted. **Philippines** : All components are listed or exempted. **Republic of Korea** : All components are listed or exempted. Taiwan : All components are listed or exempted. Thailand : Not determined. Turkey : All components are listed or exempted. **United States** : All components are active or exempted. Viet Nam : All components are listed or exempted. This product contains substances for which Chemical Safety Assessments are still **15.2 Chemical safety** 5 assessment required.

Circuitworks® No Clean Flux Dispensing Pen (UK - Great Britain)

SECTION 16: Other information

Indicates information that has changed from previously issued version.

Abbreviations and acronyms	1	
		GB CLP = UK CLP (EC No 1272/2008) on the Classification, Labelling and
		Packaging of Substances and Mixtures as amended by (EU Exit) Regulations 2019
		No. 720 and amendments
		DMEL = Derived Minimal Effect Level
		DNEL = Derived No Effect Level
		EUH statement = GB CLP-specific Hazard statement
		N/A = Not available
		PBT = Persistent, Bioaccumulative and Toxic
		PNEC = Predicted No Effect Concentration
		RRN = REACH Registration Number
		SGG = Segregation Group
		vPvB = Very Persistent and Very Bioaccumulative

Procedure used to derive the classification

Classification	Justification
Flam. Liq. 2, H225	On basis of test data
Eye Irrit. 2, H319	Calculation method
Skin Sens. 1, H317	Calculation method
STOT SE 3, H336	Calculation method

Full text of abbreviated H statements

H225	Highly flammable liquid and vapour.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H336	May cause drowsiness or dizziness.
H412	Harmful to aquatic life with long lasting effects.
H413	May cause long lasting harmful effects to aquatic life.

Full text of classifications

Aquatic Chronic 3	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 3
Aquatic Chronic 4	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 4
Eye Irrit. 2	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2
Flam. Liq. 2	FLAMMABLE LIQUIDS - Category 2
Skin Sens. 1	SKIN SENSITISATION - Category 1
STOT SE 3	SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE - Category 3
Date of printing	: 1/19/2023
Date of issue/ Date of	: 1/19/2023
revision	
Date of previous issue	e : No previous validation
Version	: 1
Notice to reader	

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.